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008371

D117-1028-013
Job Sheet 191380



Part No: D117-1028-013

Job Qty: 1 pcs

Part Name: EC145T2 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No: RA592

Due Date: 2/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF 19-605 IIN-D117-1028 REV.B IPP REV:A 18.11.20 NEW ISSUE DD VERF:JFS

Ship Via: THIS KIT IS ACCEPTABLE TO SHIP. MxLee FEB 28/19

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	2/28/19	2/28/19	0.00	0.00	Packaging 1 - 1		FEB 28 2019
<i>Add parts to kit per RA592</i>							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
110	QC 4	1 pcs	2/28/19	2/28/19	0.00	0.00	QC 4 - 26		
							QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		



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Container No: S157506



Part: D117-1028-013

Job No: 191380

Serial No/Batch: S157506

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR02508SE 19/02/15, TC LoA C-17

120	Packaging 3-1 - Stock - B4B	1 pcs	2/28/19	0.00 0.00	QC 4 - 69	
					QC 4 - 9	DAS
					QC 4 - 46	46
					Packaging 3 - 1 - B4B	9-89 FEB 27 2019
					Packaging 3 - 2 - B4B	46 FEB 27 2019
					Packaging 3 - 3 - B4B	9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
130	DC - 1 - B4B	1 pcs	2/28/19	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21 FEB 28 2019
140	QC 21 - FG	1 pcs	2/28/19	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21 FEB 28 2019

Part Op 120 - Package and Identify as per PPP D117-1028-013
 Descriptions: 130 - Photocopy bluefile and type labels per PPP D117-1028-013 CHG 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C7A	Bolt	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	S147755
D117-1028-013	EC145T2 Bearpaws with Wearplates	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	S157029
D2274	Radius Block	12 pcs (12 ea)	100-Packaging 1 - Pick Kit	S130332
D2529	Washer	24 pcs (24 ea)	100-Packaging 1 - Pick Kit	S148345
MS21043-4	Nut	24 Ea (24 ea)	100-Packaging 1 - Pick Kit	24x S132395 18x S149143
MS21083C4	Nut	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	S131205
NAS1149D0463J	Washer	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	S150216
NAS1802-4-30	Machine Screw	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	S128728

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN4C7A	12	133	0
	D117-1028-013	1	0	0
	D2274	12	392	0
	D2529	24	643	0
	MS21043-4	24	1,339	0
	MS21083C4	12	34	0
	NAS1149D0463J	12	2,990	0
	NAS1802-4-30	12	35	0

Part Specifications
Specifications could not be found.

Plex 2/28/19 7:18 AM dart.lacelle.linda

Inspection Sheet Complete RA592

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D117-1028-013	S147774		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	MISSING		S157029		Return from fit test. Kit was open and install with no damage. Re package and add missing item to kit and stock as per CHG001, see excel "not complete sheet" for the missing items
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: P.D. _____

Date: 27-Feb-19 _____

Special Return/Rework Instructions:

RA592

0

[illegible]

2/27/2019

Linda Lacelle

From: Steven Drouin
Sent: Wednesday, February 27, 2019 3:48 PM
To: Linda Lacelle; Kinga Lysiak; Michael Lee
Cc: Patrick Duval
Subject: RE: H145 Bearpaw - Current Compatibility Situation

Hi All

D117-1028-013 is active

Let me know when you done, I Will put it back on hold

Steven

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Wednesday, February 27, 2019 2:49 PM
To: Kinga Lysiak <klysiak@dartaero.com>; Michael Lee <mlee1@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Patrick Duval <pduval@dartaero.com>
Subject: RE: H145 Bearpaw - Current Compatibility Situation
Importance: High

Kinga,
Pat has done his part, but I am still unable to make the w/o to put this back into stock, as it is still U/R..am awaiting someone from engineering to release.....

L

From: Linda Lacelle
Sent: Wednesday, February 27, 2019 7:27 AM
To: Kinga Lysiak <klysiak@dartaero.com>; Patrick Duval <pduval@dartaero.com>
Subject: RE: H145 Bearpaw - Current Compatibility Situation

Pat is checking this morning
Pat,

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1028-011 <i>Bearpaw Installation</i>	22.7 lb 10.3 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	209.1 in 5.31 m	4747 in-lb 54.7 m-kg
D117-1028-013 <i>Bearpaw Installation with Wearplates</i>	28.6 lb 13.0 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	208.6 in 5.29 m	5967 in-lb 68.8 m-kg
D117-1028-041 <i>Wearplate Kit</i>	5.9 lb 2.7 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	206.7 in 5.25 m	1220 in-lb 14.2 m-kg

5.0 PARTS LIST

QTY -011	QTY -013	QTY -041	Part Number	Description
X			D117-1028-011	BEARPAW INSTALLATION
	X		D117-1028-013	BEARPAW INSTALLATION WITH WEARPLATES
		X	D117-1028-041	WEARPLATE KIT
12	12		D2274	RADIUS BLOCK
24	24	12	D2529	WASHER
6	6		D4012-3	CUSHION
6	6		D5379-1	CLAMP
2	2		D5700-1	BEARPAW
	2	2	D5701-041	BEARPAW WEARPLATE
	12	12	AN4C7A	BOLT
12	24	12	MS21043-4	NUT
12	12		MS21083C4	NUT
12	12		NAS1149D0463J	WASHER
12	12		NAS1802-4-30	SCREW